



With Three Penthouses Sold and Construction Progressing Steadily, Excitement Grows for The Ritz-Carlton Residences, Naples – Opening Next Winter

The future of luxury Gulf-front living in Naples is being redefined by the area's newest and most legendary address: The Ritz-Carlton Residences, Naples. This one-of-a-kind residential retreat – the first Ritz-Carlton-branded Residences in Naples – is a haven for quality time and tranquility, well-sited within steps of the famed, sugar-white sands of Vanderbilt Beach.

The lush, signature enclave features a limited collection of 128 designer residences, penthouses and Grand Penthouses, marked by sweeping azure views. The homes, which are punctuated by a blend of lavish finishes, fine details, and more than 50,000 square feet of amenities managed by The Ritz-Carlton, embrace the natural, unspoiled beauty that is quintessentially Naples.

Developed by revered, locally based STOCK Development, and overseen by its luxury condominium division, STOCK Residences, the sublime project has quickly become one of the prime property market's most talked-about. Strong interest from buyers throughout has subsequently elevated The Residences' total sales ratio to 75%, including a trio of penthouses. Construction work by Suffolk continues steadily with boutique buildings standing tall, putting delivery on schedule for next winter.

"This project is a jewel in the crown of the STOCK Residences portfolio," said Brian Stock, CEO of STOCK Development. The award-winning company has been an industry leader for more than 20 years and one of the top high-end homebuilders in the United States.

"We see The Ritz-Carlton Residences, Naples as a legacy project...a first of its kind for the area...a branded residence with unparalleled amenities and services. We know the world has been watching our Naples market with great enthusiasm, and this development will be no exception," he continued.

Ideally sited at the intersection of Vanderbilt Beach Road and Gulf Shore Drive, The Ritz-Carlton Residences, Naples is flanked by Vanderbilt Beach and the Gulf to the west and Vanderbilt Lagoon to the north. It is a prime, postcard-worthy haven where, in a matter of minutes of walking out their front doors, residents will have toes in the sand, soaking up sunsets and balmy breezes. Prices currently start at \$5.2 million.



Adding to The Residences' plethora of must-see attributes, the developer has commissioned several high-end designers to professionally design, furnish, and install a collection of purchasable residences, making them turnkey once the project is complete. This portfolio of homes is yet another example of the attention to detail that STOCK is renowned for and has put fully on display at the project.

"The use of very high-end materials and the most lavish features within The Residences has been unmatched," said Claudine Léger-Wetzel, Vice President of Sales & Marketing for STOCK. "Putting that same attention to detail into this portfolio of model residences

will be incredibly appealing to buyers, especially for those who want to settle into their new homes as seamlessly as possible."

The group of top designers hand-selected to complete this special assemblage of move-in-ready homes in The Ritz-Carlton Residences, Naples includes Marc-Michaels Interior Design, Beasley & Henley Interior Design, Soco Interiors, and Ficarra Design Associates. From select Bay and Tower units to the penthouses – all defined by effortless luxury and customized motifs – it's a unique medley of can't-miss opportunities.

"We have taken our deep-rooted insight and successes from the luxury single-family

home market and have 'gone vertical' with that expertise and care," added Léger-Wetzel. "Like all of our home-sites, we want our future residents to want for nothing."

As a whole, the enclave's architecture and designs have been crafted by Curts Gaines Hall Jones (CGHJ) Architects, internationally renowned interior architect Cristian Pinedo, and landscape architecture firm Booth Design Group. Amenities, which are numerous, comprise a full-service marina, verdant park with walking trails, a putting green, and covered pavilions, and The Vanderbilt Club – a spectacular, 28,000-square-foot club with a Grand Owner's atrium and lobby lounge, private restaurant, business center and coffee lounge, state-of-the-art fitness center, and a full-service spa.

There will also be multiple rooftop lounges, a kids' room, a teen room with a Formula 1® simulator, and a club lounge with a golf simulator and private theater, among other features. The project will additionally have 22,000 square feet of outdoor amenities, including a resort-style pool, lap pool, cabana suites, and fire pits.

"At The Ritz-Carlton Residences, Naples, the similarities between the services of The Ritz-Carlton hotels and the residences themselves are completely astonishing," said architect Cristian Pinedo, whose acclaimed projects include the Four Seasons Hotel Kyoto in Japan and The Ritz-Carlton New York, NoMad. "I don't see experiential differences between them. I had the privilege of being part of the Golden Age of hospitality in Asia many years ago, so I can see, first-hand, how this project will capture that focus on experience and essence of place that so many luxury hotel guests have come to love."

The Residences will also be across the street from The Ritz-Carlton hotel in Naples and minutes from the fine dining and European-style shopping of Fifth Avenue South and Third Street, putting a bevy of conveniences well within reach. Other nearby hotspots include the Waterside Shops – an open-air, upscale mall anchored by Saks Fifth Avenue – and a multitude of museums, fine art galleries, cultural institutions, and performing arts venues.

The Residences' interactive sales gallery – located at 2355 Vanderbilt Beach Rd., Suite 106 – is receiving guests for personalized previews. Interested buyers can call 239.249.6260 and/or visit RCRNaples.com.

